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C3-4-2
Job Sheet 201841



Part No: C3-4-2

Job Qty: 25 pcs

Part Name: Trunnion



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/19

Job Tracking No:

Due Date: 11/22/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG C3-4-2 Rev 6 IPP Rev A 18.03.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
120	SL-154 - 1	25 pcs	11/22/19	11/22/19	1.00	3.13	SL-154 - 1	JB 19.11.21
130	QC 2	25 pcs	11/22/19	11/22/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	JB 19.11.21
							QC 2 - 63	

DAS
62
9-89

DAS
62
9-89

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160 QC 8	25 pcs	11/22/19	0.00 0.00	QC 2 - 8				
				QC 2 - 66				
				QC 2 - 64				
				QC 2 - 65				
				QC 2 - 5				
				QC 2 - 71				
				QC 2 - 73				
				QC 2 - 69				
				QC 8 - 12				
				QC 8 - 14				
				QC 8 - 17				
				QC 8 - 20				
				QC 8 - 25				
				QC 8 - 3				
				QC 8 - 32				
				QC 8 - 33				
				QC 8 - 35				
				QC 8 - 39				
				QC 8 - 4				
				QC 8 - 44				
				QC 8 - 45				
				QC 8 - 49	mmL 17/11/21			
				QC 8 - 58				
				QC 8 - 8				
				QC 8 - 9				
				QC 8 - 68				
				QC 8 - 67				
QC 8 - 1 (A)								
QC 8 - 47								
QC 8 - 40								
QC 8 - 52								
QC 8 - 23								
QC 8 - 57								
QC 8 - 76								
QC 8 - 61								
200 Packaging 3-1 - Stock - B4B 25 pcs		11/22/19	0.00 0.00	Packaging 3 - 1 - B4B				
				Packaging 3 - 2 - B4B				
				Packaging 3 - 3 - B4B				
				Packaging 3 - 4 - B4B				
				Packaging 3 - 5 - B4B				
				Packaging 3 - 6 - B4B				
				Packaging 3 - 7 - B4B				
				Packaging 3 - 8 - B4B				
				Packaging 3 - 9 - B4B				
				Packaging 3 - 10 - B4B				
				Packaging 3 - 11 - B4B				
				Packaging 3 - 12 - B4B				
				Packaging 3 - 13 - B4B				
				Packaging 3 - 14 - B4B				
				Packaging 3 - 15 - B4B				
				Packaging 3 - 16 - B4B				
				Packaging 3 - 17 - B4B				
				Packaging 3 - 18 - B4B				
				Packaging 3 - 19 - B4B				

					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
210	QC 21 - SA	25 pcs	11/22/19	0.00	0.00	QC 21 - SA - 21
						QC 21 - SA - 70
						QC 21 - SA - 53
Part Op 120 - MORI SL-154 LATHE - 1-Machine as per folio FB956 FOLIO REV: <u>AA</u> DWG REV: <u>6</u> 2-						
Descriptions: Debur						
130 - QC2- Inspect parts off machine FAI/FAIB						
160 - QC8- Inspect parts - second check						
200 - Identify as per dwg & Stock Location: _____						
210 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
MT-4140QT-R1.000	AISI 4140 Quenched &Tempered Steel Round Bar 1.000" Dia.	4.8250 ft (.193 ea)	120-SL-154 - 1	5226725		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
120-SL-154 - 1	MT-4140QT-R1.000	5	5	0		
Part Specifications						
Specifications could not be found.						

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